



03
OTHER FLUIDS
PUMPS

PUMP MASTER®



	PUMPMASTER 2		PUMPMASTER 4
	NICKEL PROTECTED PUMP	STAINLESS STEEL PUMP	STAINLESS STEEL PUMP
PART NO.	332 120	331 120	333 120
PUMP TYPE	Universal stub pump	Universal stub pump; divorced	Universal stub pump; divorced
PUMP PRESSURE RATIO	1:1	1:1	3:1
EFFECTIVE AIR PISTON DIAMETER	35 mm (1 1/2")	35 mm (1 1/2")	60 mm (2 1/2")
PISTON STROKE	75 mm (3")	75 mm (3")	75 mm (3")
AIR PRESSURE OPERATING RANGE	1.5 to 10 bar (20 to 145 psi)	1.5 to 10 bar (20 to 145 psi)	1.5 to 10 bar (20 to 145 psi)
AIR INLET	1/4" BSP (F)	1/4" BSP (F)	3/8" BSP (F)
FLUID INLET	1" BSP (F)	1" BSP (F)	1" BSP (F)
FLUID OUTLET	3/4" BSP (F)	3/4" BSP (F)	3/4" BSP (F)
DELIVERY AT 100 CYCLES PER MINUTE	13.5 l/min - 3.6 gal/min	25 l/min - 6.6 gal/min	25 l/min - 6.6 gal/min
MAXIMUM FREE DELIVERY	55 l/min - 14.5 gal/min	38 l/min - 10 gal/min	40 l/min - 10.6 gal/min
WETTED MATERIALS	Nickel coated aluminium and steel, stainless steel, acetal, NBR, polyurethane	PTFE, Viton®, stainless steel	PTFE, Viton®, stainless steel
HEIGHT ADJUSTABLE BUNG ADAPTOR	Included	Included	Included

Air Operated Piston Pumps for Fluids accessory:
P.N. **331 110.002**, PVC suction tube for 205 l drums.

351 121



SPECIALITY PUMP

351 121 PUMPMASTER 2, 1:1 pressure ratio suction pump

PumpMaster pump with 1:1 ratio with a modified air valve to allow a lower upward movement of the piston to improve pump suction capacity and avoid pump cavitation when suctioning fluids like waste oil through small diameter suction canes.